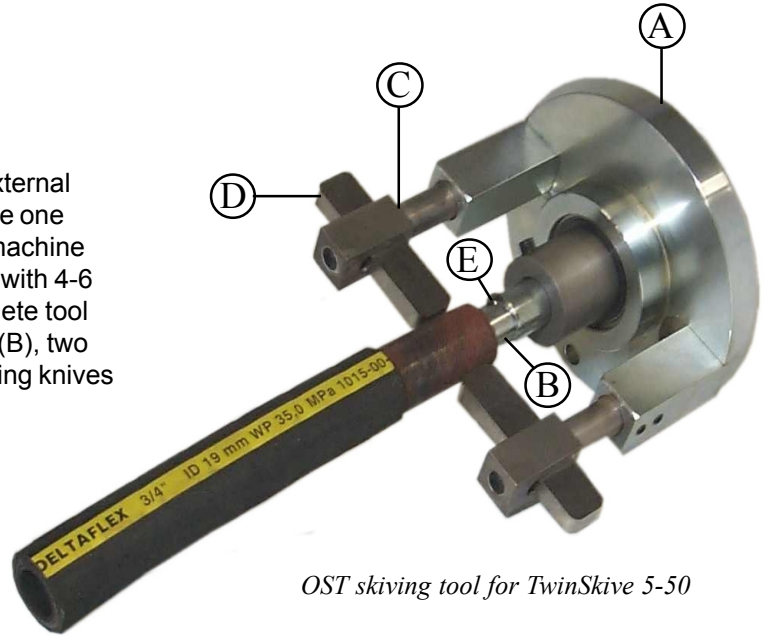




# OneSkive tool, OST

## External and Internal skiving tool

A unique tool for simultaneous internal and external skiving which minimize time consumption. The one skive tool can only be used with our skiving machine TwinSkive 5-50. It is suitable for spiral hoses with 4-6 reinforcement layers from 1/2" to 2". A complete tool consists of a OST tool holder (A), a mandrel (B), two OST short or long arms (C), two external skiving knives (D) and an internal skiving knife (E).



OST skiving tool for TwinSkive 5-50

## OST

### Technical data:

Material (Holder)

Material (Mandrel)

Adjustable (internal skiving depth)

Weight

Steel SS 1914-zinc plated

Steel SS 1672-hardened

1-6 mm

4-5 kg

### Designation:

OST tool holder (one for each dimension) (A)

OST short arm 95 mm (2pcs/tool) (C)

OST long arm 118 mm (2pcs/tool) (C)

External skiving knife (D)

6 mm internal skiving knife, for 1/2" (E)

8 mm internal skiving knife, for 5/8" and 3/4" (E)

10 mm internal skiving knife, for 1" and 1 1/4" (E)

10 mm internal skiving knife, for 1 1/2" and 2" (E)

### Part number:

9025-16-00

9025-16-01

9025-16-02

9022-00-03

9025-01-06

9025-01-08

9025-01-10

9025-02-10

### Mandrels (B):

OST mandrel 1/2"

OST mandrel 5/8"

OST mandrel 3/4"

OST mandrel 1"

OST mandrel 1 1/4"

OST mandrel 1 1/2"

OST mandrel 2"

### Internal skiving length:

10-20mm

10-20mm

10-25mm

10-25mm

10-25mm

10-25mm

10-25mm

### External skiving length:

50-80 mm

50-80 mm

60-100 mm

60-100 mm

60-100 mm

60-100 mm

60-100 mm

### Part number:

9025-16-08

9025-16-10

9025-16-12

9025-16-16

9025-16-20

9025-16-24

9025-16-32