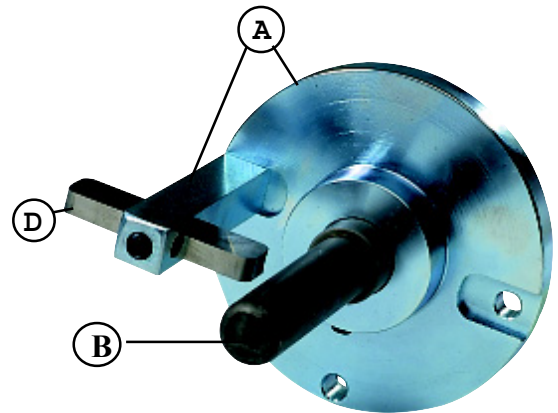




External skiving tool, EST

External skiving tool

This is a very robust and sturdy skiving tool with high performance and long lifetime. EST is suitable for spiral and braided hoses from 3/16" to 2". A complete tool consists of a holder with one arm (A), a mandrel (B) and an external skiving knife. On EST double there is an extra arm (C) and two external skiving knives. (D) To reduce time for setting we recommend to use one tool to each dimension. The mandrels are made of hardened steel and the skiving knife has four sharp edges.



Skiving tool EST for machine type:
SkalMan and MidiSkive 5-50

Technical data:

Material (Holder)	Steel SS 1914-zinc plated
Material (Mandrel)	Steel SS 1672-hardened
Weight	3 - 4 kg

EST-S (short arm)

Designation:

Skiving holder with one short arm 100mm (A)	Part number: 9022-00-00
Skiving knife (D)	9022-00-03
Short arm, 100mm for EST double (C)	9022-00-01

Mandrels (B): Skiving length:

Mandrel (B):	Skiving length:	Part number:
Mandrel 3/16"	23-37mm	9022-02-03
Mandrel 1/4"	23-37mm	9022-00-04
Mandrel 5/16"	23-40mm	9022-00-05
Mandrel 3/8"	23-46mm	9022-00-06
Mandrel 1/2"	23-46mm	9022-00-08
Mandrel 5/8"	23-65mm	9022-00-10
Mandrel 3/4"	23-65mm	9022-00-12
Mandrel 1"	23-65mm	9022-00-16
Mandrel 1 1/4"	23-60mm	9022-01-20

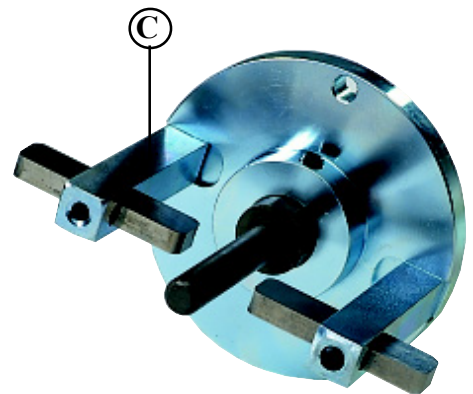
EST-L (long arm)

Designation:

Skiving holder with one long arm 125mm (A)	Part number: 9022-01-00
Skiving knife (D)	9022-00-03
Long arm, 125mm for EST double (C)	9022-00-02

Mandrels (B): Skiving length:

Mandrels (B):	Skiving length:	Part number:
Mandrel 1"	40-75mm	9022-00-16
Mandrel 1 1/4"	45-85mm	9022-01-20
Mandrel 1 1/2"	45-85mm	9022-01-24
Mandrel 2"	45-85mm	9022-01-32



EST double for PowerSkive 5-50
and TwinSkive 5-50.